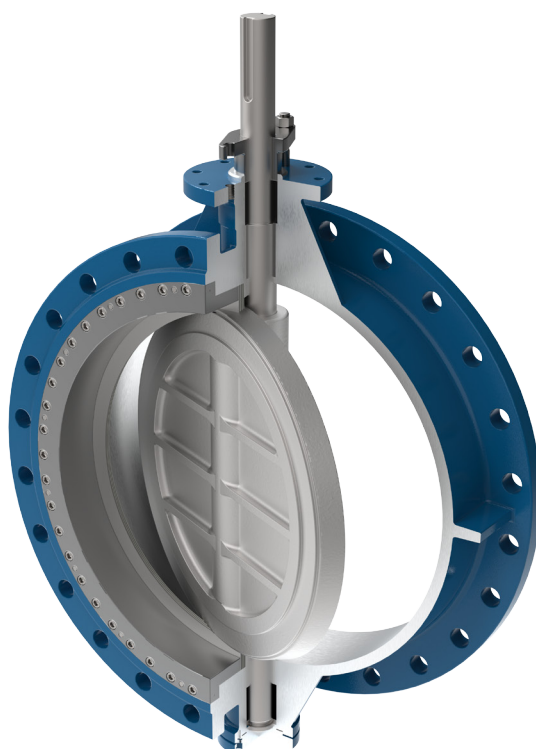


Double Offset Butterfly Valves

Type VA5002.A

Double offset butterfly valve for more demanding applications.



TECHNICAL PARAMETERS

Body Design	Between flanges • WAFER - with through holes • LUG - with threaded holes	Flange connection	PN6 / PN10 / PN16 / PN25 / PN40 Class 150 / Class 300
Nominal Dimensions	DN 50 - DN 600	Temperature rating	-60°C to +320°C
Working Pressure	16 bar / 25 bar / 40 bar / 50 bar	Hydraulic test	Class A

OVERVIEW

The **VA5002.A** double offset butterfly valves are industrial fittings intended for full opening or closing flow. They may be also used for a rough flow control. The valves are designed for operation with very hard industrial conditions demanding safety, reliability and minimum maintenance like for example:

- nuclear energy industry
- water treatment
- gas pipe-works
- chemical industry
- metallurgy (and heavy industry in general)
- pulp and paper-making industry
- shipbuilding industry
- oil and petrochemical industry
- heat recovery, steam heating
- processing hydrocarbons
- fuel storage in aviation industry

FEATURES

- double offset design
- eccentric disc position in the body, precise connection of the disc with the stem and pivot, exact shaft and pivot bearing in the slide bushings
- split sealed stem - bigger Kv
- high efficiency of opening and closing valve
- easy operation
- easy assembly and installation
- vacuum max. 0,01 bar abs. (version R-PTFE)
- standardized top flange according to EN ISO 5211 enabling mount various types of actuator (electric, pneumatic, hydraulic)
- ATEX certified for explosive atmosphere
- option: TA-Luft sealed valve - stem is sealed with a special graphite gland

VALVE MODELS

FIG. 1 - VERSION „R-PTFE“ (STANDARD LINE)

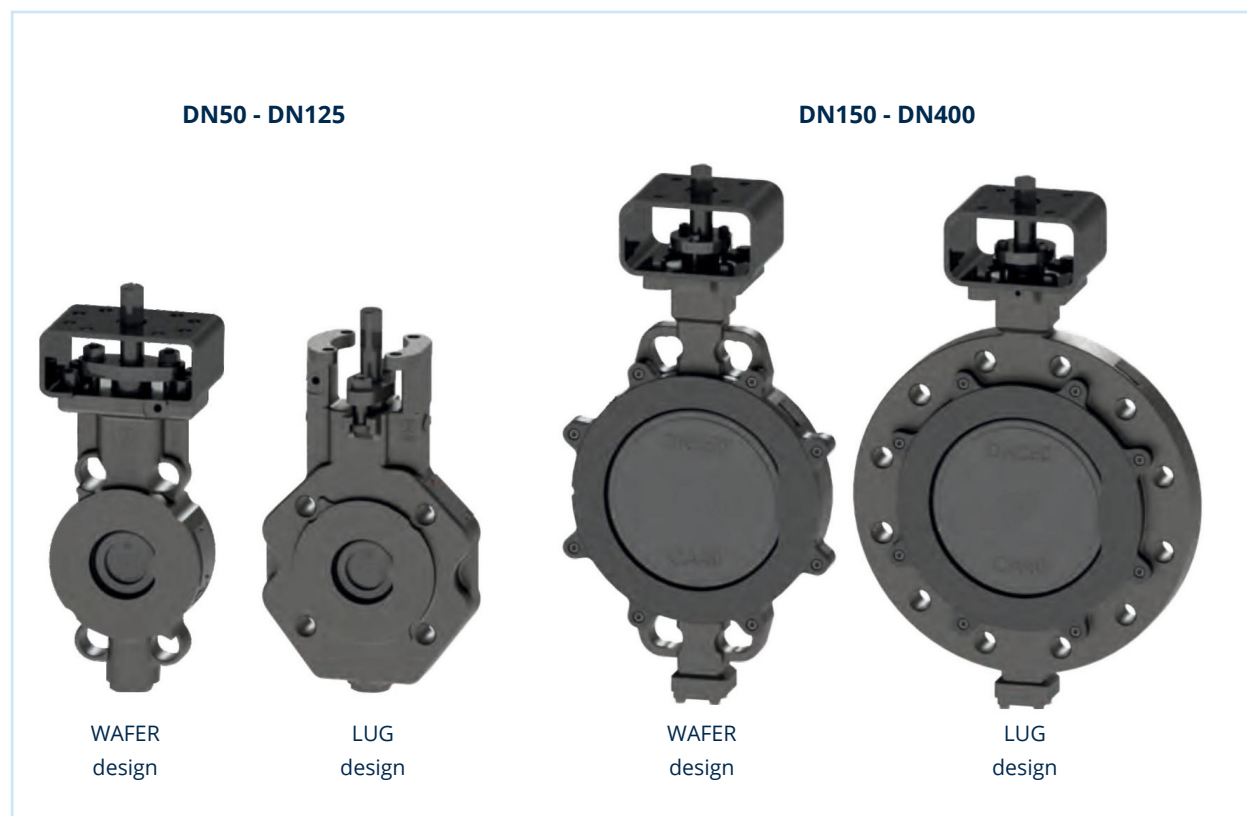
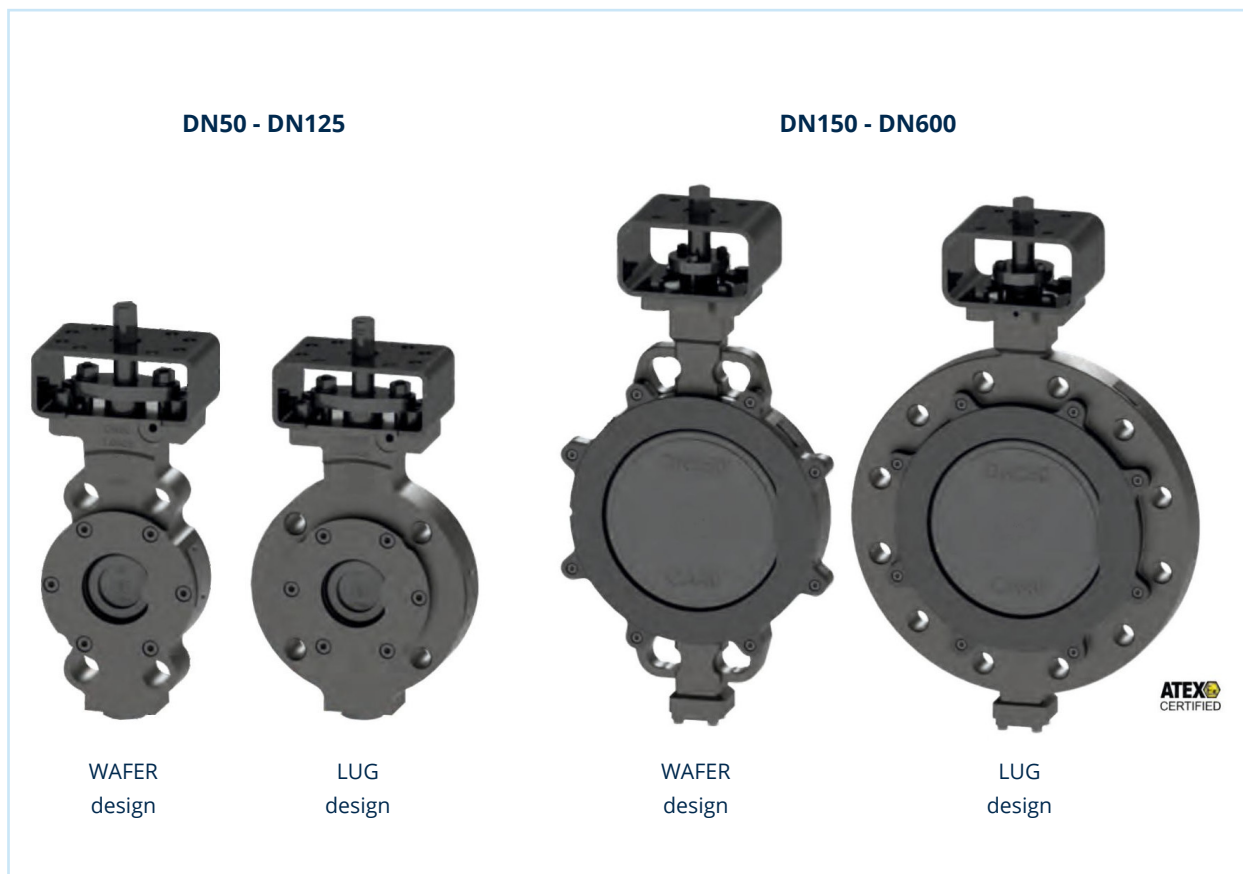


FIG. 2 - VERSION „R-PTFE“ (BI-DIRECTIONAL LINE)



**FIG. 3 - VERSION „METAL-METAL“
„FIRE-SAFE“**



Shaft seal with TA-LUFT certification for perfect leakage of pollutants into the surrounding air (on request).

DESIGN ADVANTAGES

DOUBLE OFFSET

- the double offset design provides a safe function and tightness even after a sudden temperature or pressure change. It reduces seat wear and ensures perfect tightness. The first offset (1) shifts the axis of the rotation off the sealing surface and thus provides tightness between the seat and the sealing ring around the entire disc circumference. The second offset (2) moves the axis of the disc rotation off the valve (pipeline) axis and thus releases the ring from the seat after a few degrees of opening movement. The reason of the second offset is to quickly relieve the seal from compression between the disc and the seat.
- the design extends the seal lifetime and the torques are lower. When shutting valve, the rotating movement is changed to the linear one and the disc is effectively pressed into the seal. The design also prevents undesirable agglomerating e. g. undissolved substances in the area of disc and seal contact.

FIG. 4 - DOUBLE ECCENTRICITY

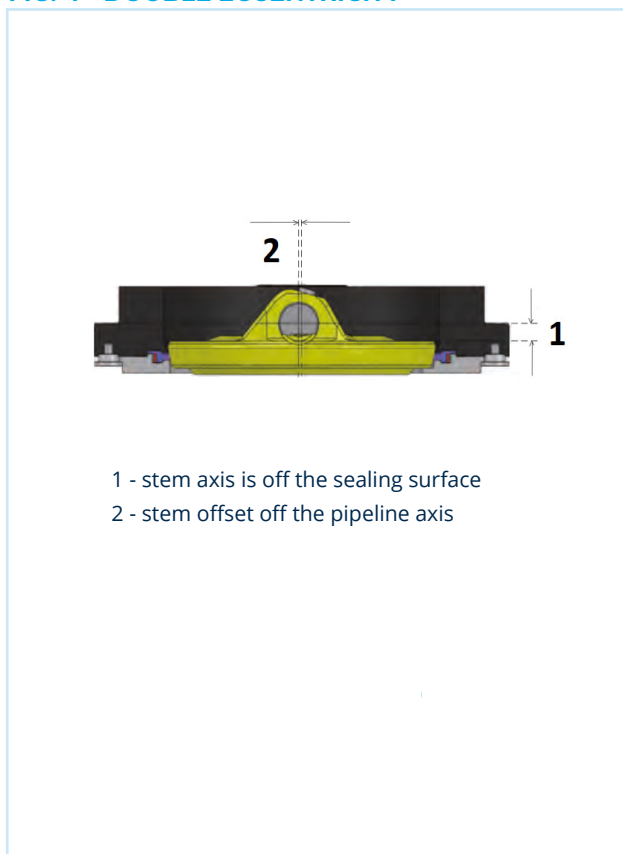


FIG. 5 - VALVE



STEM AND SEAL (3)

Two-piece stem

Thanks to the split stem the valve attains higher values of Kv/Cv and related low pressure loss.

Adjusting seal according to the customers' requirements

The seal can be tightened to the parameters prescribed by customers. Thus maximum tightness can be achieved around the stem and the actuation torque for low-pressure applications can be decreased.

Adjustable seal

Enables easy access to final adjustment of the seal without dismantling the actuator.

Stem assembly

Upper and lower bushings made from TP Igus provides high abrasion resistance and prolongs valve lifespan.

Extended neck

Enables to insulate piping incl. the valve.

Easy service and seal replacement

Easy assembly and replacement.

Top flange according to ISO 5211

Enables to directly install a manual handle or an actuator.

FIG. 6 - STEM AND SEAL



SEAL DESIGN

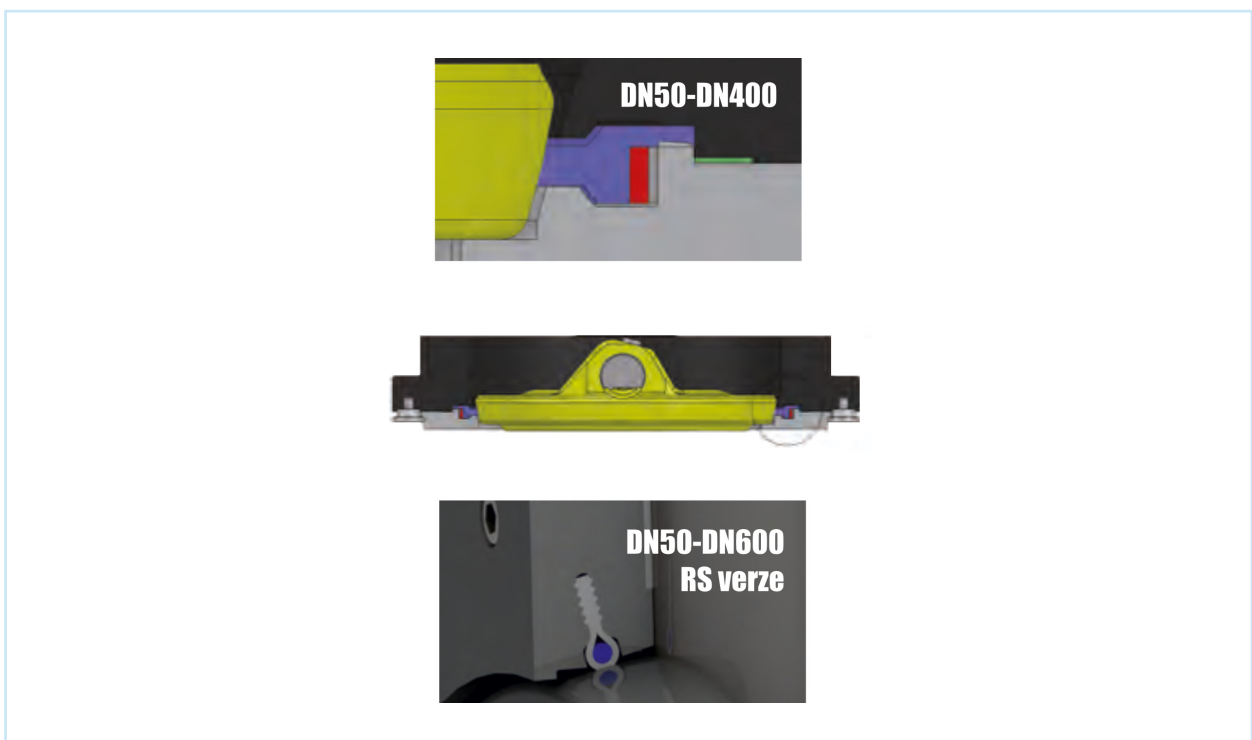
R-PTFE

Suitable seal geometry ensures full tightness and a high number of cycles. The PTFE seal is reinforced with 25% glass fibres, reducing wear and increasing valve thermal stability. Longer lifespan of the valve and lower maintenance demand are guaranteed.

End-stops

Are designed to avoid over running the maximum allowable position of the disc. Thus the seal is not damaged nor overloaded and the valve lifespan is extended (4) (5).

FIG. 7 - SEALING DESIGN



OPERATING TORQUES / FLANGE CONNECTION

OPERATING TORQUES (NM) VS. WORKING PRESSURE (BAR)

TABLE 1 - R-PTFE SEAT (STANDARD LINE DN50-DN400)

DN	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NPS	2"	2 ½"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
PS 16 bar	19	35	50	77	110	145	278	567	650	1378	2248	2569	3090	4300
PS 25 bar	22	45	58	79	120	185	366	732	900	1900	34583	3925	5340	6250
PS 40 bar	32	53	62	90	1560	242	485	-						
PS 50 bar	35	60	65	105	-									

Operating torques are mentioned without safety reserve.

TABLE 2 - METAL-METAL SEAT AND FIRE SAFE SEAT

DN	50	65	80	100	125
NPS	2"	2 1/2"	3"	4"	5"
PS 16 bar	50	70	100	150	220
PS 25 bar	50	70	100	150	220

Operating torques are mentioned without safety reserve.

TABLE 3 - INSTALLATION BETWEEN FLANGES DN50 - DN600

DN	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NPS	2"	2 1/2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
PN6	•	•		•	•	•	•	•	•	•	•	x	x	x
PN10														
PN16														
PN25														
PN40													x	x
ANSI150														
ANSI300										x	x	x	x	x
JIS 10K			•		•		•		•	x	•	•		
JIS 16K		•	•			•			•					

standard

• Upon request

x Impossible

For Lug type (T) installation, please specify in the inquiry.

TABLE 4 - KV (CV) COEFFICIENT

DN	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NPS	2"	2 1/2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
KV	87	148	312	456	750	1125	1950	3100	4510	6120	8605	9419	11674	16914
CV	102	173	364	532	876	1313	2277	3619	5265	7145	10046	10926	13542	19620

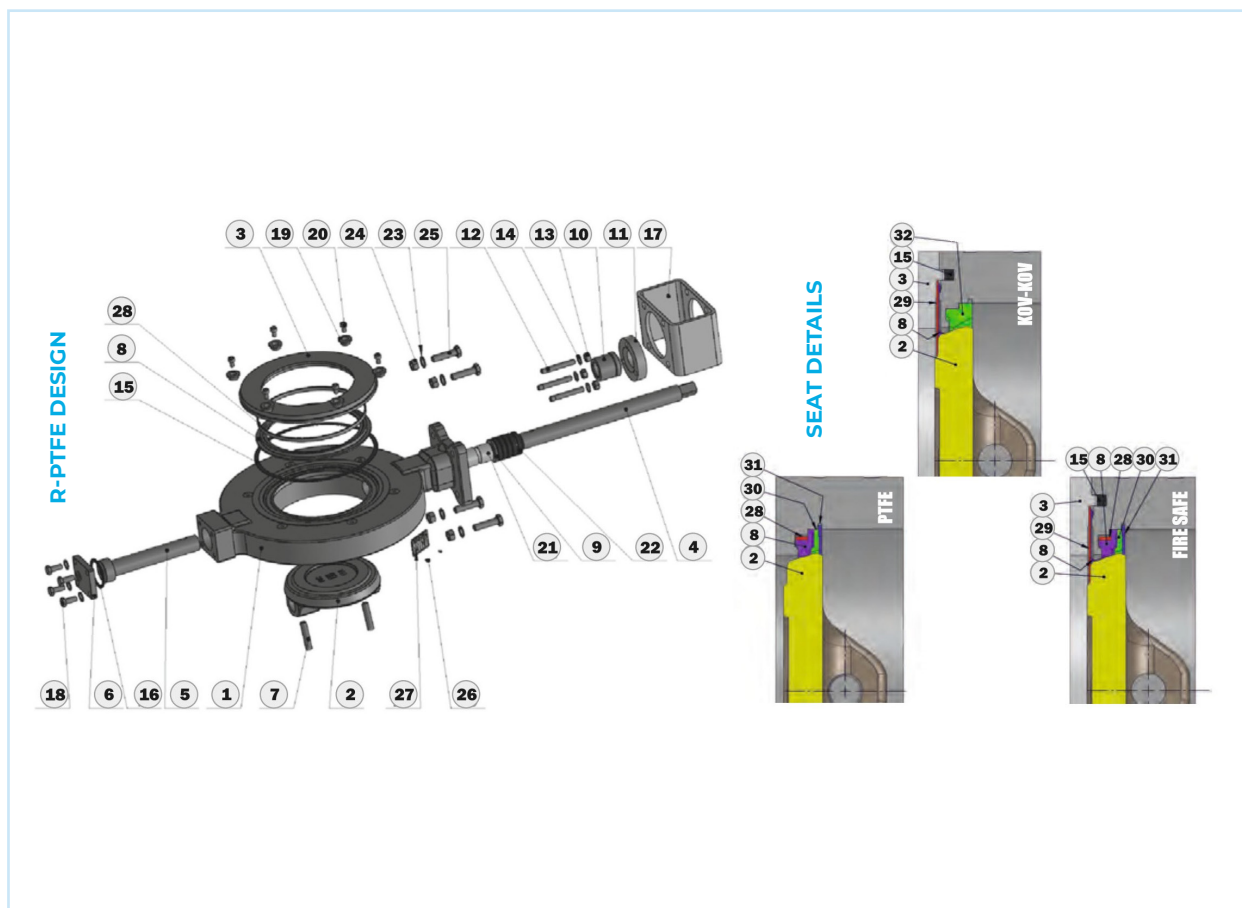
MATERIAL PERFORMANCE

TABLE 5 - LIST OF PARTS WITH INDICATION OF MATERIAL

Item	Name	Material
1	Body	6 - low carbon steel 1.1156 (A352 LCC) 5 - carbon steel 1.0625 (A216 WCB) 4 - stainless steel 1.4408 (A351 CF8M)
2	Disc	DN50-125: stainless steel 1.4409 (ASTM A351 CF3M / CF8M) DN150-600: 55xx: stainless steel 1.4027 (ASTM CA-40) 54xx, 56xx: stainless steel 1.4408 (ASTM A351 CF8M)
3	Pressure flange	Carbon steel 1.0425 Stainless steel 1.4404 (AISI 316L)
4	Stem	54XX, 56XX: stainless steel 1.4462 55XX: stainless steel 1.4021 (AISI 420)
5	Pivot	DN50-125: stainless steel 1.4404 (AISI 316L) DN150-600: stainless steel 1.4021 (AISI 420)/1.4462
6	Cover	DN50-125: - DN150-600: carbon steel 1.4025 / stainless steel 1.4401 (AISI 316)
7	Pin	DN50-125: - 54XX, 56XX DN150-600: stainless steel 1.4462 55XX DN150-600: stainless steel 1.4021 (AISI 420)
8	Seat	XX70 DN50-125: INCONEL 718 2.4668 XX80: FIRE SAFE (R-PTFE + INCONEL) XX90: R-PTFE (PTFE reinforced by 25% glass fiber)
9	Washer	Stainless steel 1.4404 (AISI 316L)
10	Stuffing box	DN50-125: - 54XX, 55XX DN150-600: stainless steel 1.4401 (AISI 316) 56XX DN150-300: stainless steel 1.4401 (AISI 316) 56XX DN350-600: stainless steel 1.4404 (AISI 316L)
11	Sealing flange	54XX, 55XX, 56XX DN50-125: stainless steel 1.4308 (CF8) 54XX, 55XX, 56XX DN150-600: stainless steel 1.4301 (AISI 304)
12	Bolt	Stainless steel A4
13	Nut	Stainless steel A4
14	Wascher	Stainless steel A4
15	Flange sealing	Graphite min. 98%
16	Cover seal	Graphite
17	Bracket	DN50-125, 500, 600: carbon steel 1.0553 DN150-400: carbon steel 1.0576
18	Bolt	Stainless steel A4
19	Retaining sleeve	Stainless steel 1.4404 (AISI 316L)
20	Bolt	Stainless steel A4
21	Bushing	Xx70, Xx80: stainless steel 1.4404 (AISI 316L) + nickel plated XX90: TP IGUS
22	Sealing	Graphite min. 98%
23	Washer	Stainless steel A4
24	Nut	Stainless steel A4
25	Bolt	Stainless steel A4
26	Rivet	Stainless steel A4
27	Label	Stainless steel
28	Seat O-ring	Stainless steel 1.4404 (AISI 316L) - only for „R-PTFE“ and „FIRE SAFE“ version
29	Sealing	INCONEL - only for „METAL-METAL“ and „FIRE SAFE“ version
30	Support ring	Stainless steel 1.4404 (AISI 316L)
31	Retaining ring	Stainless steel 1.4401
32	Support ring	Stainless steel 1.4404 (AISI 316L)

Other material performance on request. To select a suitable material solution please contact valve company. Maximum temperatures for each seats are only permitted for specific media and short-term use.

FIG. 8 - R-PTFE DESIGN



WORKING PRESSURE MAX.

R-PTFE seat - tightness A

DN50-DN100: 50 bar

DN125-DN200: 40 bar

DN250-DN600: 25 bar

Metal-Metal seat - tightness C

Fire Safe seat - tightness A

DN50-DN125: 25 bar

Temperature rating *)

-29°C do 200°C (PTFE) - 5590

-60°C do 320°C (Inconel) - 5470

*) depending on the material performance of the valve body (will be specified - please consult with company)

Coating

RAL 9005 - Coating resistant to high temperatures (up to +600°C).

VALVE ACTUATION

All the valves can be equipped with hand levers (up to DN150), worm gears, pneumatic and electric actuators. The upper flange design according to the standard ISO 5211 enables to directly assemble actuators on valves.

HANDLEVER

For manual actuation valve offers carbon steel lever suitably painted to improve resistance to corrosion and abrasion. Stainless lever on request. Top flange connection according to ISO standards F07 for DN50 to DN125 and F10 for DN150. Controlled lever on request. The levers can be equipped with a padlock to ensure an optimized position, can be equipped with end position sensors.

FIG. 9 - HANDLEVER

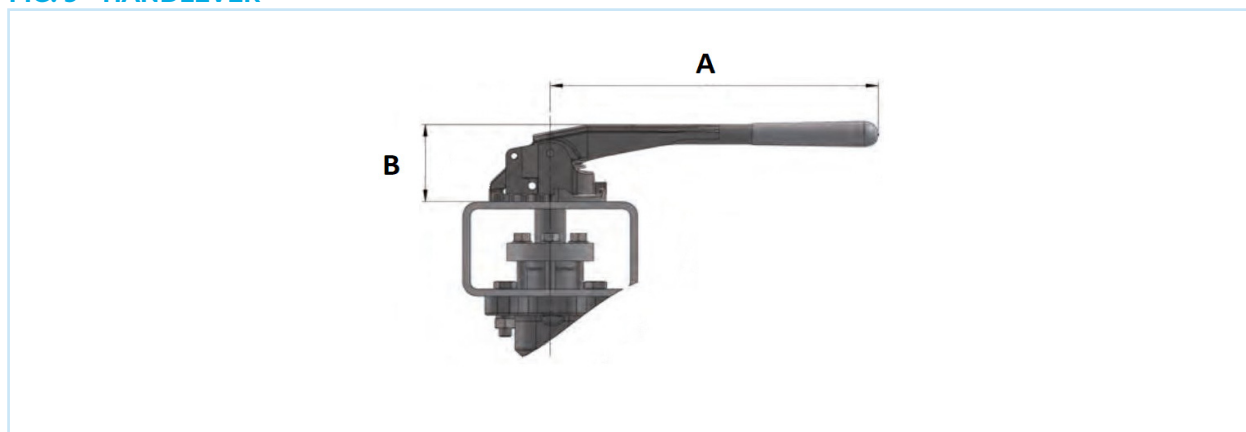


TABLE 6 - THE DIMENSIONS OF THE HANDLEVER

DN	50-100	125	150*)
A	270	270	362
B	75	80	90
Kg	1,26	1,26	1,40

*) lever only for PS 16 bar Dimensions are given in mm

WORM GEAR WITH HANDWHEEL

Manual gearbox housing is made from cast iron with suitable surface treatment and protection degree class IP 67. Self-locking design of the worm gear enables both to adjust basic positions open/shut and to control (throttle) media flow. The worm gearbox is simply actuated by means of a handwheel of a suitable diameter. End-limit positions of the worm gearbox are set by means of stop screws. The gearbox can be equipped with a lockable system secured by a padlock. Another way how to handle worm gearbox is using a chain. The worm gearbox as well as the hand lever can be completed with end-limit position sensors.

FIG. 10 - HANDWHEEL

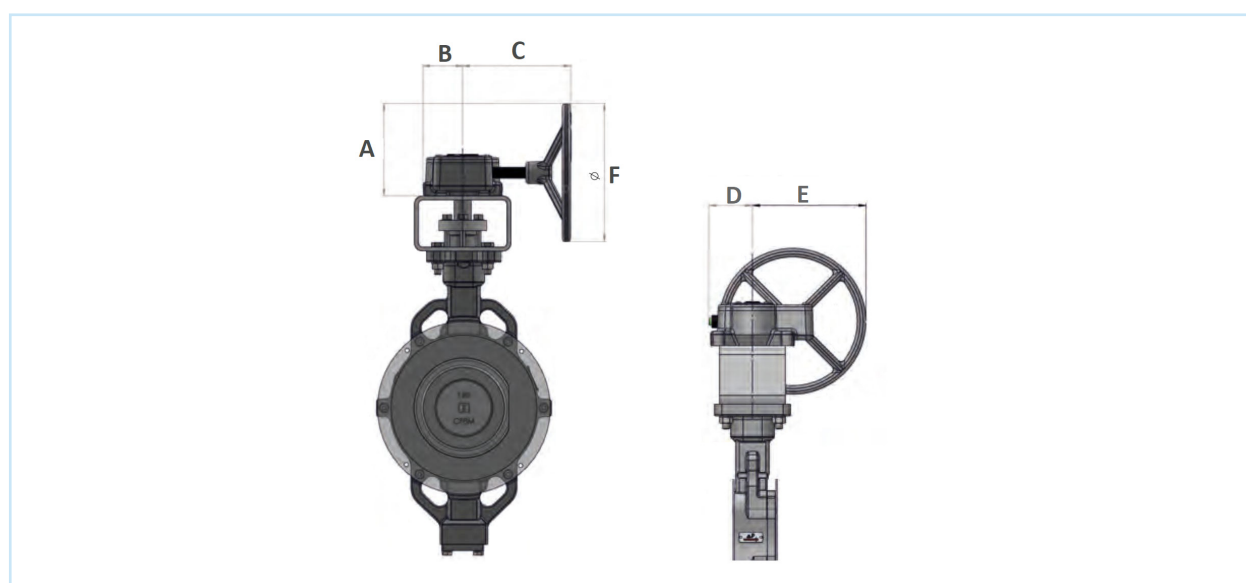


TABLE 7 - OVERVIEW OF GEARBOX DIMENSIONS WITH HANDWHEEL [mm]

DN	PS	ISO Flange	SHAFT	A	B	C	D	E	F	Kg
50	50	F07	14x14	127	46	139	59	141	200	2,9
65	50	F07	14x14	127	46	139	59	141	200	2,9
80	50	F07	14x14	127	46	139	59	141	200	2,9
100	50	F07	14x14	127	46	139	59	141	200	2,9
125	40	F07	14x14	127	46	139	59	141	200	2,9
150	40	F10	17x17	133	59	154	60	155	200	4,6
200	40	F10	17x17	133	59	154	60	155	200	4,6
250	25	F12	22x22	287	67	275	181	319	500	10
300	25	F14	27x27	287	67	275	181	319	500	10
350	25	F16	27x27	352	78	275	219	381	600	13
400	25	F16	36x36	398	110	346	245	454	700	24,6
450	25	F16	ø 55	408	142	400	120	480	700	50
500	25	F25	ø 64	255	142	378	142	330	400	40
600	25	F25	ø 75	363	175	429	175	440	500	50

ACTUATORS

Pneumatic actuators

Pneumatic actuators can be assembled to valves in two options: single-acting or double-acting.

Electric actuators

Electric actuators are designed quarter-turn. Electric actuators can be installed on valves for voltages of 24 V, 230 V or 400 V.

Special actuators types

Valves are equipped with special actuator types from major world suppliers (Auma, Regada, Valpes, etc.).

FIG. 11 - ACTUATOR

BASIC DIMENSIONS

FIG. 12 - OVERVIEW OF DIMENSIONS

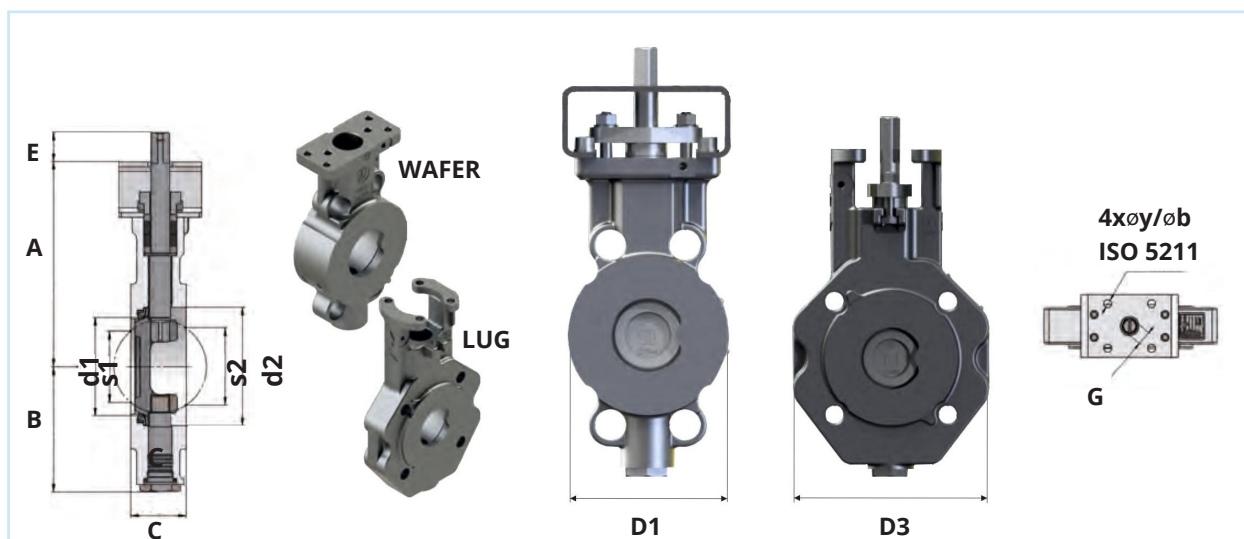


TABLE 8 - OVERVIEW OF DIMENSIONS [mm]

DN	d1	d2	A	B	C	D1	D3	s1	s2	E	G	ISO Flange	y	b	Design Wafer (kg)	Design Lug (kg)
50	49	68	163	93	44	104	154	12	37	25	14	F07	9	70	5,1	7,3
65	65	82	170	100	47	123	175	39	55	25	14	F07	9	70	5,8	9,0
80	81	100	174	106	47	140	196	65	72	25	14	F07	9	70	6,8	10,1
100	100	123	206	123	53	163	225	85	91	25	14	F07	9	70	8,5	12,2
125	123	146	215	137	57	193	260	113	110	25	14	F07	9	70	11,8	16,5

OBR. 13 OVERVIEW OF DIMENSIONS

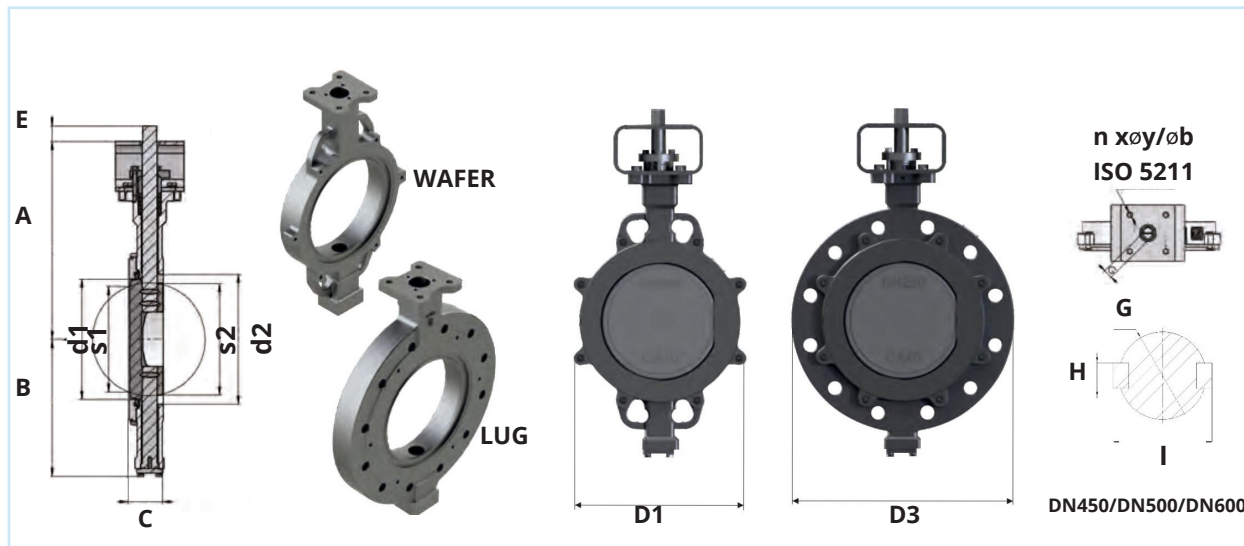


TABLE 9 - OVERVIEW OF DIMENSIONS [mm]

DN	d1	d2	A	B	C	D1	D3	s1	s2	E	G/H/I	ISO Flange	y	b	n	Design Wafer (kg)	Design Lug (kg)
150	146	155	307	214	57	252	318	136	143	25	17	F10	11	102	4	21	28
200	194	204	339	246	61	307	381	185	193	25	17	F10	11	102	4	29	41
250	240	259	395	275	69	349	450	224	236	31	22	F12	13	125	4	46	70
300	287	309	460	313	79	393	521	270	284	31	27	F14	17	140	4	67	105
350	313	342	508	355	92	448	577	300	308	45	27	F16	22	165	4	91	140
400	364	405	556	402	103	542	657	342	360	58	36	F16	22	165	4	132	211
450	420	450	567	395	114	565	-	400,5	419	80	ø55/16/62,6	F16	22	165	4	165	-
500	452	500	625	431	127	593	707	434	454	100	ø64/18/72,4	F25	17,5	254	8	241	282
600	547	600	698	491	154	695	830	524	546	110	ø75/20/84,2	F25	17,5	254	8	367	478



VALVEA s.r.o.

Oldřichovice 1044
739 61 Třinec
Czech Republic
tel. no.: +420 558 321 088
email address: info@valvea.eu

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www.valvea.eu